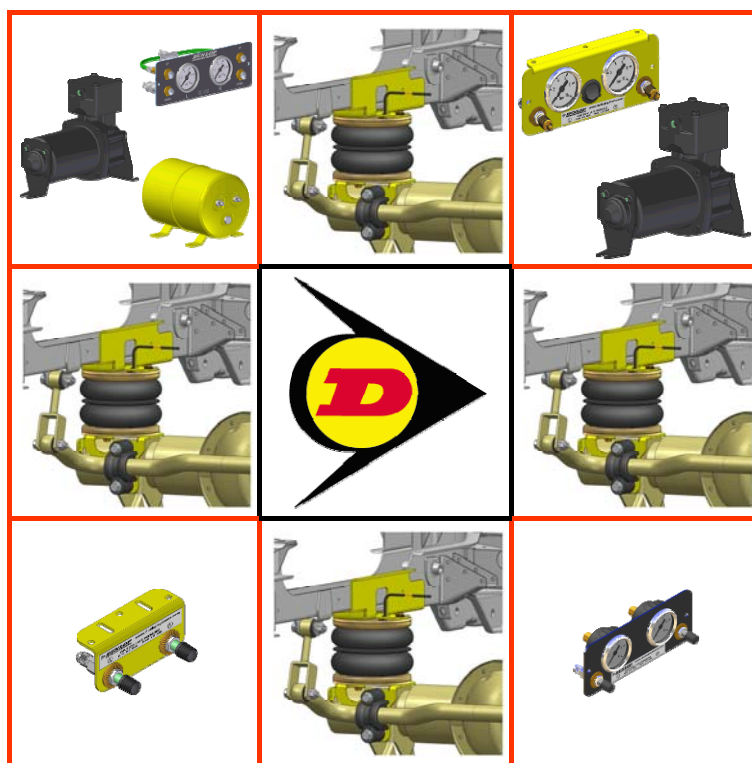


Installation Manual

L.515.06.C.M

Mercedes Benz Sprinter 400 / 500 (2006 to present)
Volkswagen Crafter 46 / 50 (2006 to present)





L.515.06.C.M

CONTENTS

1. FOREWORD	3
2. INTRODUCTION	4
3. VERY IMPORTANT NOTES.....	5
4. COMPLETE ASSEMBLY	7
5. INSTRUCTIONS FOR INSTALLATION	8
5.1. Preparation	8
5.2. Attachment of Upper Bracket	8
5.3. Attachment of Tube and Lower Bracket to Bellow.....	9
5.4. Attachment of Lower Bracket and Bellow to Axle	9
5.5. Attachment of Upper Bracket to Bellow	9
5.6. Fitting of Inflator Console	10
5.7. Tube Connection and Disconnection, Cutting and Routing	11
5.8. Spring Inflation.....	12
5.9. Spring Alignment	13
5.10. Maintenance	13
5.11. Installation Drawings	14
6. EPILOGUE	16

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**L.515.06.C.M****1. FOREWORD**

This manual provides instructions for the installation of an auxiliary air suspension kit, developed specifically for the Mercedes Benz Sprinter 400/500 and the Volkswagen Crafter 46/50. To ensure correct installation of the kit, it is strongly recommend that these instructions are read thoroughly before commencing any installation work. Installation should only be carried out by a suitably qualified mechanic or specialist installation facility. Dunlop Systems and Components will not accept any responsibility for faults or defects arising from incorrect installation, which automatically renders the guarantee invalid.

IMPORTANT : Manufacturer's Declaration Form

A manufacturer's declaration form is provided with your kit. Following installation of the kit please ensure that this form is completed, signed by a qualified fitter and returned to Dunlop Systems and Components.

**L.515.06.C.M****2. INTRODUCTION**

Thank you for choosing an auxiliary air suspension kit from the range offered by *Dunlop Systems and Components*. Auxiliary air suspension is fitted in tandem with the standard steel springs of the vehicle suspension, and provides enhancements in terms of both the stability of the vehicle and the comfort of the passengers...

Vehicle Levelling

Simply by varying the air pressure in the springs, the vehicle can be levelled both front-to-rear and side-to-side. Keeping the vehicle level optimises stability, ensures correct headlamp beam distribution and reduces tyre wear arising from uneven distribution of weight.

Straight Line Stability

Straight line stability is greatly increased at higher speeds, and when subjected to buffeting from cross-winds or large overtaking vehicles

Reduced Body Roll

Body roll when cornering or negotiating roundabouts is significantly reduced.

Fatigue Reduction and Wear Compensation

Suspension fatigue is reduced, so helping to prevent leaf springs from sagging under repeated or constant loading.

Any sagging already present can be compensated-for. This is a particular benefit for motorhomes, which are always fully laden.

Ride Comfort

Air springs help to absorb shock loads from uneven road surfaces, therefore general ride quality is much improved.

**L.515.06.C.M****3. VERY IMPORTANT NOTES****Gross Vehicle Weight (GVW)**

Air assist kits are not in themselves designed to increase the gross vehicle weight (GVW) rating of a vehicle. They do not legally allow for carriage of a load greater than the carrying capacity stated on the data plate of the vehicle.

Do not exceed the maximum load specified by the vehicle manufacturer...

- ◆ to avoid compromising passenger safety
- ◆ to prevent possible damage to the vehicle
- ◆ for legal reasons

**Load Sensing Valve (LSV) Adjustment**

If your vehicle is not fitted with an antilock braking system (ABS) then it will have a load sensing valve (LSV) to automatically adjust braking force under varying load conditions. This valve **must** be adjusted immediately after the fitting of an air assist kit and before the vehicle is driven again on public roads.

If the LSV is not adjusted following the fitting of an air assist kit, it may misjudge rear load conditions to the extent that the braking pressure applied to the rear brakes is not correct (e.g. the rear wheels may lock with no load on the rear axle). The consequences of this in terms of vehicle stability and safety are potentially serious.

Vehicle Upgrading

Despite the above words of caution, it is possible to upgrade the weight rating of your vehicle. This must be carried-out by a specialist supplier that will...

- ◆ carry out any necessary modifications in addition to fitting the air assist kit
- ◆ complete documentation as necessary to inform the Vehicle and Operator Services Agency (VOSA) – a mandatory requirement
- ◆ supply and fit a new weight plate to replace the original plate supplied with the vehicle

This process applies to United Kingdom registered vehicles. The process in other countries may be different.



Mercedes-Benz Sprinter 400/500

Volkswagen Crafter 46/50

L.515.06.C.M

Safety Guidance Note

The following very useful guidance note is available for free download from the *Health and Safety Executive* (HSE)...

PM85, July 2007 *Safe recovery (and repair) of buses and coaches fitted with air suspension*

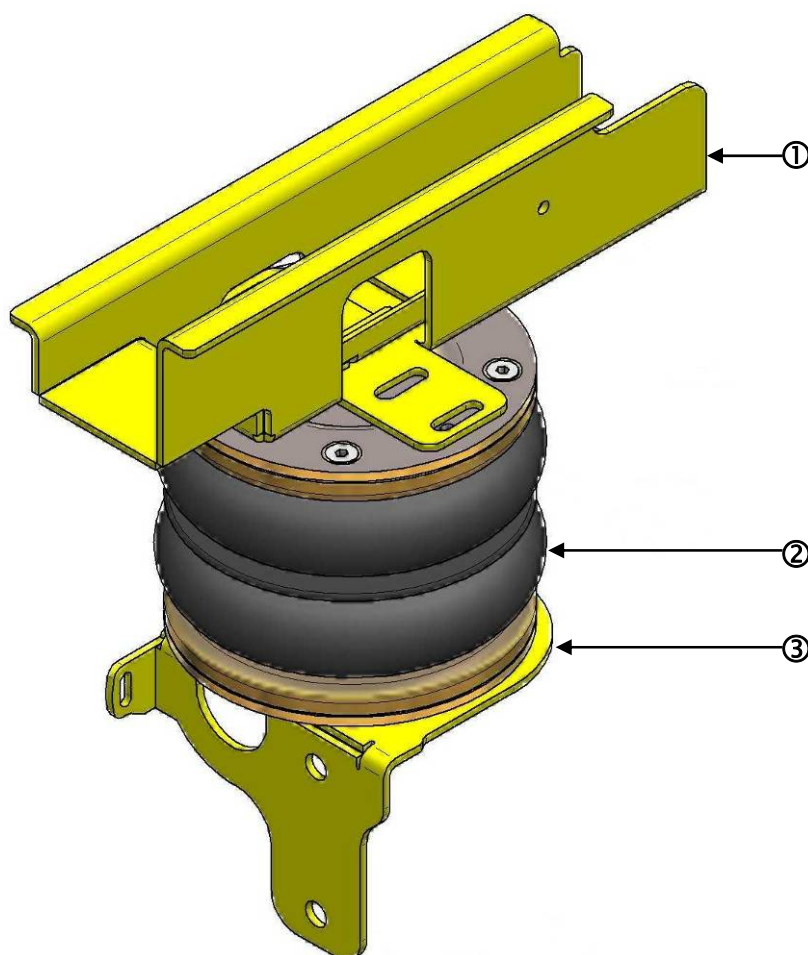
The uniform resource locator (URL) for this document is...

<http://www.hse.gov.uk/PUBNS/pm85.pdf>

L.515.06.C.M

4. COMPLETE ASSEMBLY

The complete bellow and bracket assembly is shown by the diagram below...



No.	Part Number	Part
①	49.11.00.1.01	Upper Bracket, Left
	49.11.00.1.02	Upper Bracket, Right
②	OP.LB.170-2.CPL	Air Bellow 170/2
③	49.11.00.1.04	Lower Bracket, Left
	49.11.00.1.05	Lower Bracket, Right

**L.515.06.C.M****5. INSTRUCTIONS FOR INSTALLATION****Preparation and Precaution**

Before beginning installation, ensure that you have sufficient clearance between the axle and the chassis. Use a jack if necessary. Install at one side of the vehicle at a time.

Pay attention to your safety at all times during installation - always use axle stands to support the vehicle!

The following instructions make reference to the diagrams on pages 15 to 17 inclusive.

5.1 Preparation

- i. Remove the two bump stops—Figures 1 to 3
- ii. Remove the two bolts from the bracket that attaches the torsion beam assembly to the axle—Figure 4
- iii. Remove the small flange that protrudes from the top of the axle at both ends, Figures 5 and 6, leaving a smooth flat surface
- iv. The chassis bracket assembly has two parts: place the part incorporating an M8 nut onto the part with an M8 hole, such that the holes are aligned—Figure 7
- v. Insert the chassis bracket assembly into the bracket left vacant by removal of the bump stop—Figures 7 and 8

5.2 Attachment of Upper Bracket

- i. Attach the upper bracket to the chassis bracket assembly using a single M8 x 20mm bolt and a single M8 flat washer—Figures 9 and 10



L.515.06.C.M

5.3 Attachment of Tube and Lower Bracket to Bellow

- i. See Section 5.7 - "*Tube Connection and Disconnection, Cutting and Routing*" : Connect a tube to the bellow by pushing the tube into the air inlet port on the underside of the spring and then hand-rotating the tube by one screw turn. Use black tubing for the left-hand bellow and blue for the right-hand bellow—Figure 11 (top).
- ii. Manually compress each bellow and then bung the end of the tube to maintain the compressed state—Figure 11 (bottom)
- iii. Attach the lower bracket to the lower plate of the bellow using two M8 x 16mm bolts and two flat washers—Figures 12A and 12B (left), Figures 13A and 13B (right). Do not fully tighten the bolts at this stage because the bellow may require alignment once inflated (Section 5.9, Figure 19).

5.4 Attachment of Lower Bracket and Bellow to Axle

- i. Position the bellow with lower bracket on the axle and feed the tube through the inner hole in the protruding part of the upper bracket—Figure 14
- ii. Reattach the bracket that secures the torsion beam to the axle, thereby also securing the lower bracket and bellow to the axle—Figures 14 and 15

5.5 Attachment of Upper Bracket to Bellow

- i. Release the bung from the tube. This allows air into the bellow, which consequently expands upwards towards the upper bracket—Figure 16.
- ii. Attach the upper bracket to the bellow using two M8 x 16mm bolts and two flat washers—Figures 17 and 18—but do not tighten the bolts at this stage because the bellow may require alignment once inflated (Section 5.9, Figure 19).

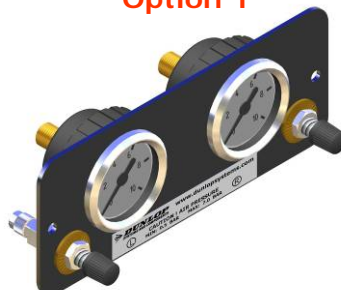
L.515.06.C.M

5.6 Fitting of Inflator Console

Standard



Option 1



Option 2



Option 3



Your kit is supplied with one of the inflator console options shown above...

- 'Standard', having two valves only (above, top-left)
- 'Option 1', 'Option 2' or 'Option 3', having both valves and pressure gauges

Mount the console in a position of your choice whereby it is firmly fixed, has some protection from the environment (particularly important for the console with gauges) and is easily accessible. Suggested possible locations include...

Console with Valves Only...

- on the rear bumper
- at the rear beside the license plate
- on the chassis next to a rear wheel
- in a service shutter
- beside the fuel cap

Console with Valves and Gauges...

- in the vehicle cabin, within reach and sight of the driver
- in the wall of a cupboard (motorhomes)
- in a service shutter

'Comfort' Packages

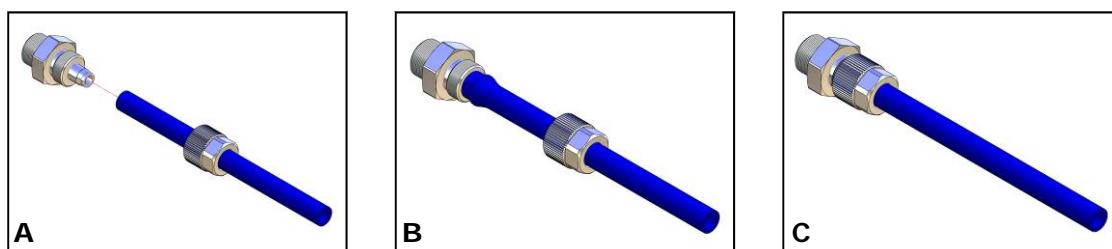
The 'Option 2' and 'Option 3' panels, as shown above, are each part of a *Comfort Package* that is supplied with a compressor (and also an air reservoir in the case of the 'Option 3' panel) for ease of spring inflation and ride height setting. For further information please ask your dealer.

L.515.06.C.M

5.7 Tube Connection and Disconnection, Cutting and Routing

Connection and Disconnection

Tubes are connected as shown by the diagrams below...



- Slide a nut over the end of the tube
- Push the tube onto the connector as far as possible
- Feed the nut up to the connector, fully tighten by hand and finally tighten one additional turn using spanners

Cutting

To achieve good sealing and air-tight fitting of tube ends to their connecting parts, it is very important to cut tubing cleanly and squarely. A dedicated guillotine action tubing cutter is recommended, or a craft knife if such a tool is not available. Do not use electrician's side cutters.



A dedicated tubing cutter -
Recommended



Electrician's Side Cutters
NOT Recommended



Mercedes-Benz Sprinter 400/500

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L.515.06.C.M

Routing

Study the underside of the vehicle and decide how to route each branch of the air circuit...

- To minimise the risk of chafing, avoid running tubing over metal edges as much as possible
- Avoid close proximity to heat sources such as the exhaust assembly
- Choose a route that provides as much protection as possible from dirt, debris and any solid objects that may impact the underside of the vehicle

It is recommended that tubes are guided alongside brake lines as much as possible.



Use cable ties ('tie wraps') to secure tubing to the chassis, taking care not to over-tighten them.

5.8 Spring Inflation

Once installation of the air assist kit is complete, inflate the springs via the inflator console taking careful note of the following...



Maximum and Minimum Pressure

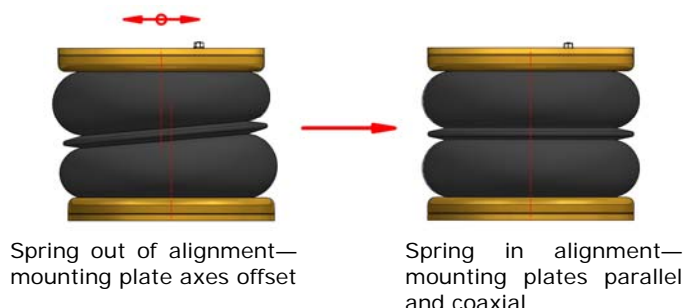
Maximum Pressure 7.0bar**Minimum Pressure 0.5bar**

Do not exceed 7.0bar (101psi), which is the recommended maximum charge pressure for the air springs.

The springs may be deflated if the vehicle is to be stored for a lengthy period without use, but a pressure of at least 0.5bar (7.25psi) should be maintained at all times in order to avoid possible compression damage to the springs.

L.515.06.C.M

5.9 Spring Alignment



CAUTION!

Before fully tightening the bolts that secure the air spring to the upper and lower brackets, set the vehicle at ride height (spring height approximately 14cm) and ensure that the springs are correctly aligned.

5.10 Maintenance

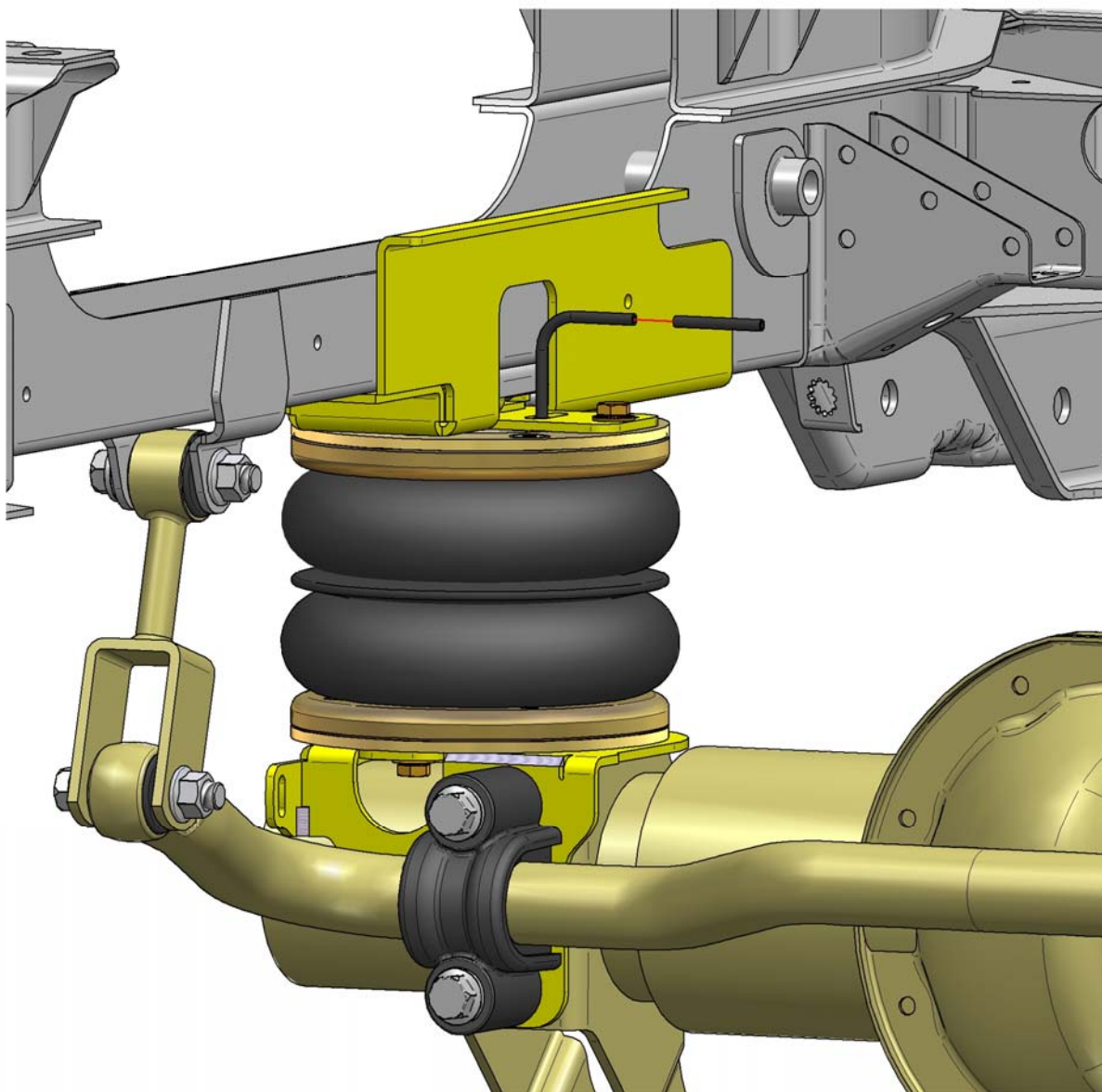
Following installation, it is recommended that all metal parts are coated with a protective substance such as body wax.

The system does not require very much maintenance other than...

- ♦ to maintain air pressure in the springs. Much like a tyre, the system may lose a little air over time.
- ♦ to keep the air bellows clean. It is suggested that, when washing the vehicle, the bellows are inspected and cleaned as necessary (preferable by spraying). Look in particular for stones or grit trapped between convolutes, as this may damage the bellow.

L.515.06.C.M

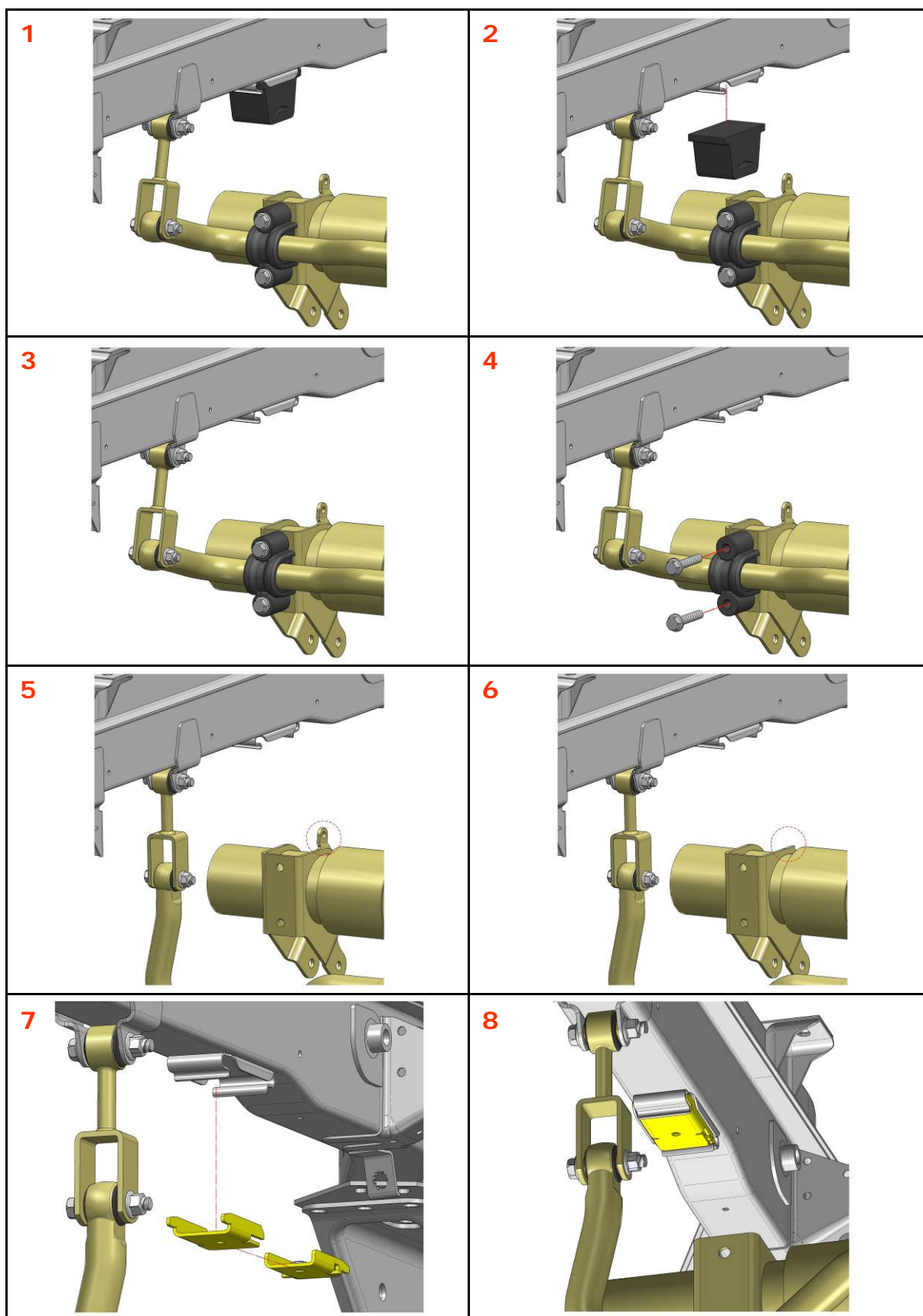
5.11 Installation Drawings



Mercedes-Benz Sprinter 400/500

Volkswagen Crafter 46/50

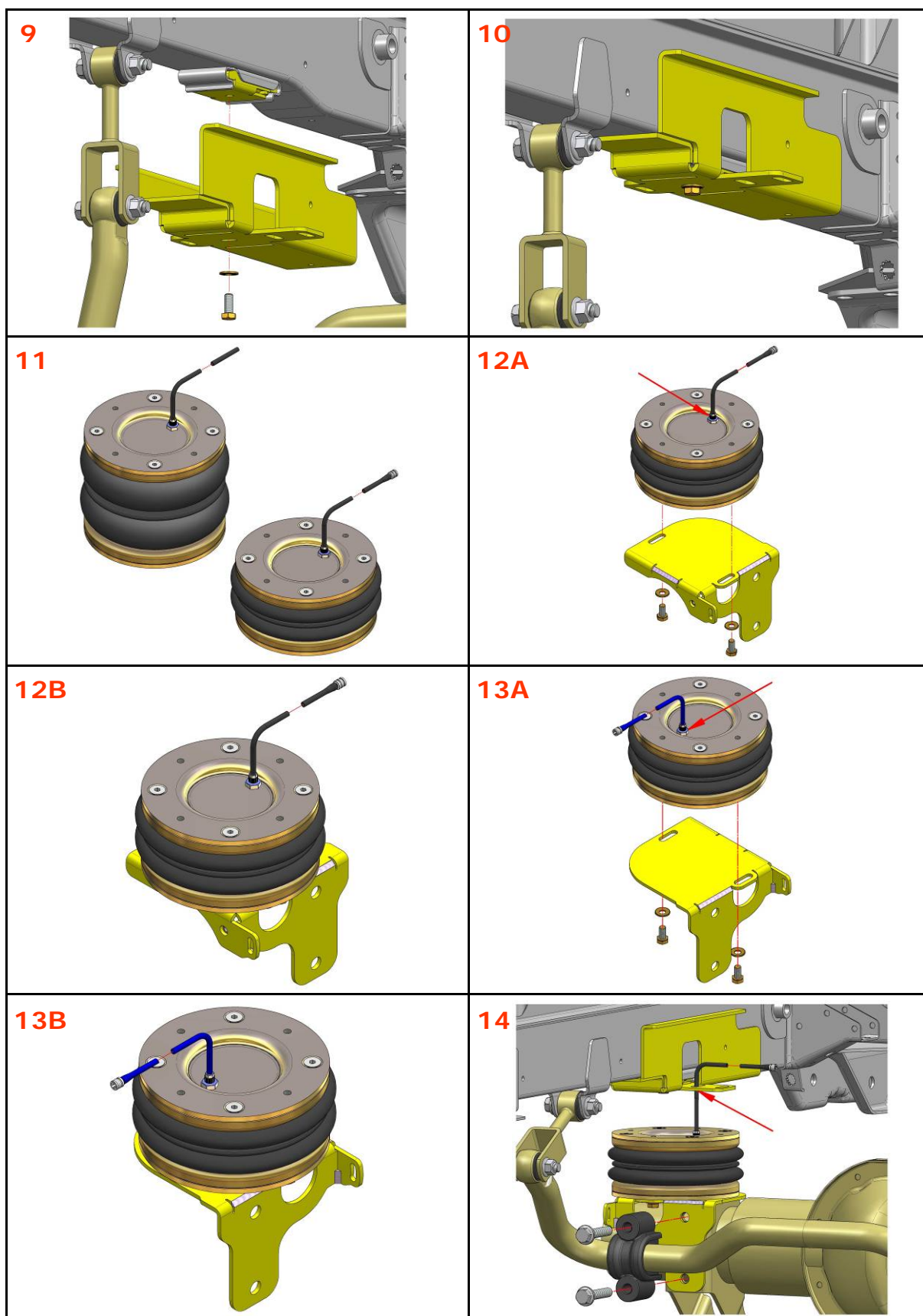
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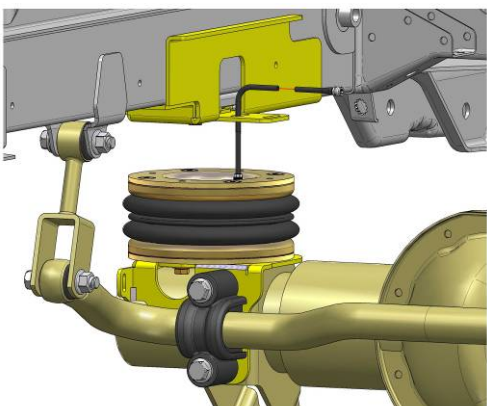
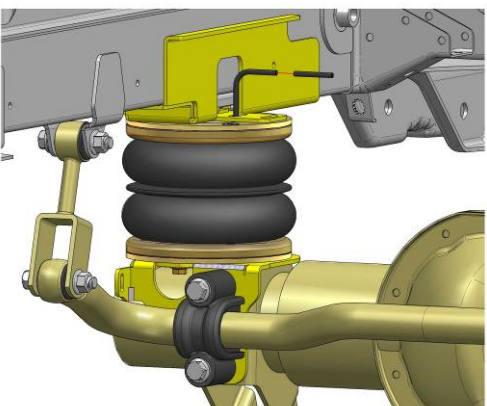
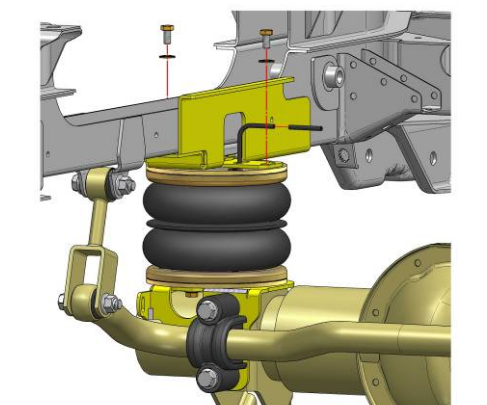
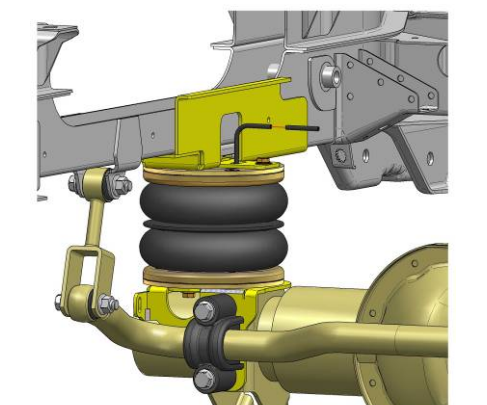
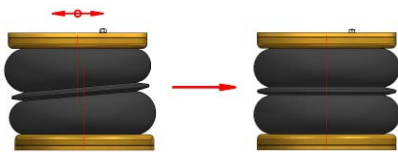
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Volkswagen Crafter 46/50

L.515.06.C.M



L.515.06.C.M

<p>15</p> 	<p>16</p> 
<p>17</p> 	<p>18</p> 
<p>19</p> <div style="display: flex; align-items: center; justify-content: center;">  </div> <p>Spring out of alignment—mounting plate axes offset Spring in alignment—mounting plates parallel and coaxial</p> <p>CAUTION! Before fully tightening the bolts that secure the air spring to the upper and lower brackets, set the vehicle at ride height (spring height approximately 13.5cm) and ensure that the springs are correctly aligned.</p>	

**L.515.06.C.M****6. EPILOGUE**

Dunlop Systems and Components hopes that you enjoy the benefits that your air suspension system will provide for you. To ensure optimal performance, we advise that you have your system checked frequently by qualified personnel. As recommended in the fitting instructions, it is important to coat all the steel parts with a protective substance such as body wax.

IMPORTANT : Manufacturer's Declaration Form

A manufacturer's declaration form is provided with your kit. Following installation of the kit please ensure that this form is completed, signed by a qualified fitter and returned to Dunlop Systems and Components.

As a condition of your warranty, modifications to the system may only be carried out by personnel of Dunlop Systems and Components.

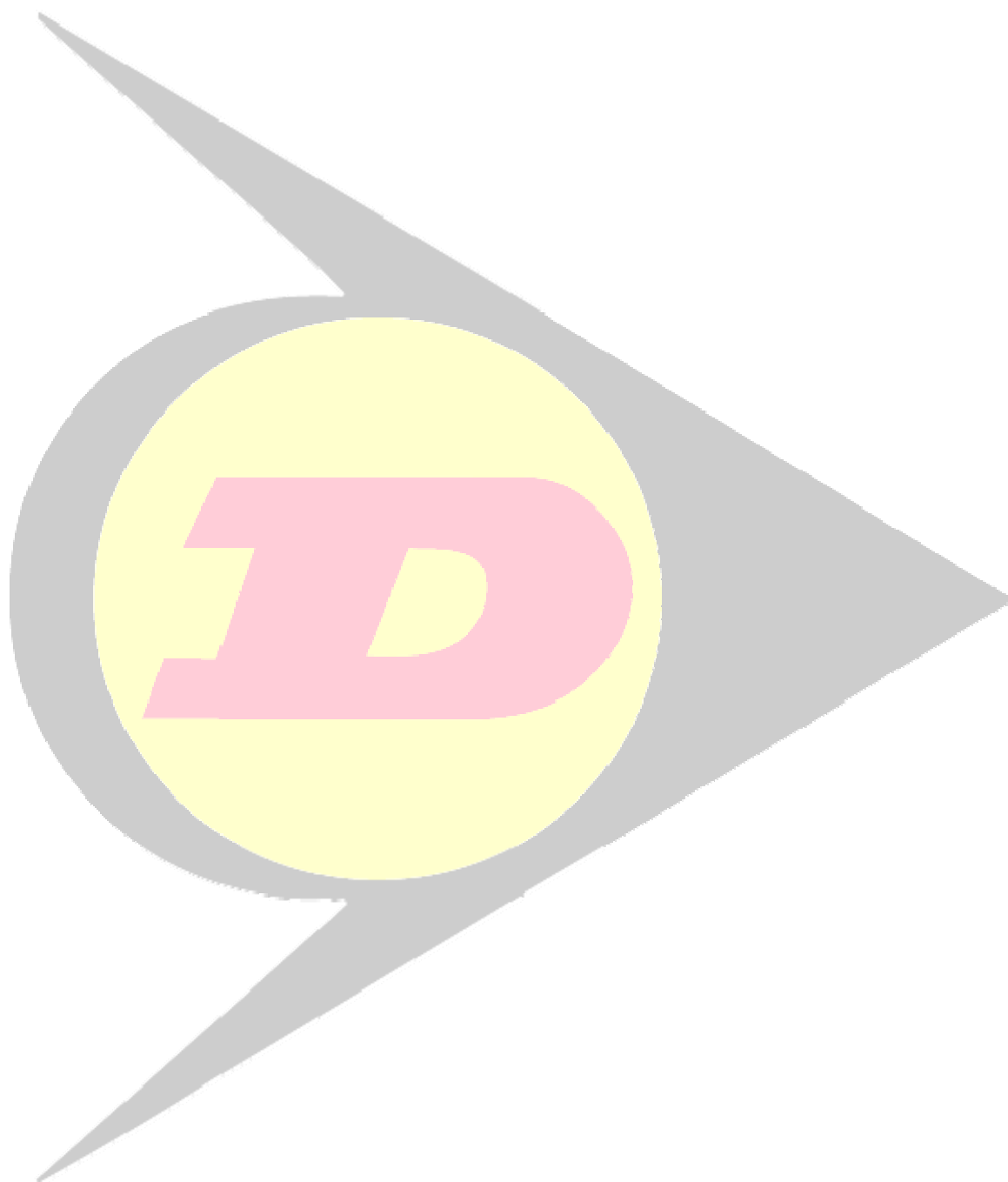
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