

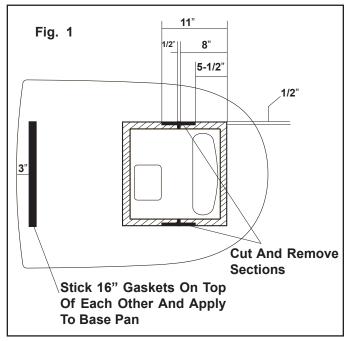
INSTALLATION INSTRUCTIONS 3312276.000 AUXILIARY DRAIN KIT

Kit Contains:

2 ea Drain Cup 1 ea Tee Fitting 5 ea 1 ea **Tubing** Clamp 1 ea Roof Gasket 1 ea Instructions Screw 2 ea Roof Gasket 4 ea

A. Procedure:

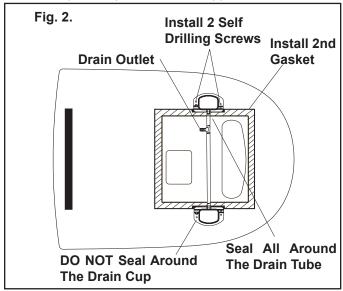
- Remove air conditioner/heat pump from box and place it upside-down on a clean work surface.
 Be careful not to slide the unit on its top to avoid damage to shroud.
- Measure from the front edge of the gasket 5-1/2" and 11". Using a straight edge, cut out a 5-1/2" long by 1/2" wide section of the gasket all the way through to the base pan. Repeat on opposite side. See Fig. 1.
- 3. Measure 8" from the from edge of the gasket and cut a 1/2" wide slot across the gasket that will create a path for the drain tubes. See Fig. 1.
- 4. Stick the 1-1/2 " X 16" gaskets on top of each other and apply 3" from the center of rear of base pan across the bottom. See Fig. 1.



- Apply all weather sealant to the bottom and sides of the 1/2" slot in the main roof gasket. See Fig.
- 6. Place drain cup over the ridges in the base pan and make sure the drain tube is in the 1/2" slot cut in the roof gasket. See Fig. 2.
- Install 2 self drilling screws through the drain cup and into the base pan to hold drain cups in place.
 Apply all weather sealant over the drain tube. See Fig. 2.

Note: Do not seal around the edges of the drain cup to base pan. When left unsealed they will act as a secondary drain in event the drain tube becomes plugged.

8. Repeat steps 5, 6, & 7 on opposite side.



- 9. Install the second roof gasket over the existing roof gasket.
- 10. Turn the unit over on its base pan and install in the normal manor on the RV.
- 11. Connect the 1/2" I.D. drain hose to the drain outlet and run out of the roof opening and down through the RV wall to the outside.

Note: For best draining, keep the 1/2" I.D. hose flat, DO NOT allow it to hump up.