



# INSTALLATION MANUAL

Form 911-101 (6/83)

Water tank

# Location and Installation of Pump

The pump should be in a readily accessible location to allow easy service or repair if required.

The Model Series 200 Pump has excellent priming

characteristics. It can be located above, even with or below the water tank level. Secure the pump with screws through the rubber feet in the mounting plate. Take care not to tighten the screws so tight that they depress the rubber feet as this prevents the shock absorber effect and increases pump noise.

The water tank must be vented to the outside of the coach.

It is essential that a filter be used in the pump input line to prevent particles from entering the pump head. A tank filter or an in-line filter is ideal. Filter screen should be 50 mesh or smaller.

# Electrical Wiring Requirements

The pump should be on a circuit of its own. Use 14 gauge wire up to 20 feet and 12 gauge wire from 20 feet to 50 feet. Run the same gauge ground wire back to the source, or chassis, or to a common ground. Do NOT use skin ground.

The fuse should be rated at 15 amps. The switch amp rating should be equal to or more than the fuse. The switch is used to shut off the pump when the coach is not in use, in storage in an emergency, or when traveling.

## Plumbing Requirements

The inside diameter of the plumbing line is of utmost importance. If too small, it increases back pressure and reduces the flow causing excessive pump cycling. Main lines should be at least 1/2 inch in diameter and shorter "feeder" lines to the faucets should be 3/8 inch in diameter. All fittings used to join sections of the plumbing should have the same flow diameter as the lines. Filter screens should be removed from faucets as they may lime

The output hose on the pump may be exposed to high pressure when the RV is connected to city water.

up or clog, thus causing a problem.

#007-003) or equal. Any length hose may be used on the input (non-pressure) side. The output hose should not exceed 24 inches to comply with most codes. Care should be taken to avoid any kinks in the line. Use hose clamps at both ends of each hose. Clamps prevent air leaks which can prevent proper priming.

Use only high pressure potable water hose (Shurflo Part

Check valves used in the system must be a free flow design. If you can blow through it in the direction of the flow the valve is suitable. If you cannot, it may cause excessive restriction.

CAUTION: Do not use pipe dope on the input side of the pump. Pipe dope can get into the pump head and may cause failure.

Water purifiers must be on a separate line as they create high back pressure.

#### "Check Out" Procedure

Examine the installation. Is it complete . . . Are the clamps tight . . . Are there any kinks in the hose . . . Is the fuse good . . . etc?

of at least 10 amp capacity.

#### INITIAL OPERATION

- Fill the tank with water
- 2. Open all faucets . . . Hot and Cold.
- 3. Switch pump to "On" position. Allow time for the hot water tank to fill. Shut off each faucet as flow becomes steady and free of air. Shutting off the last faucet should cause the pump to shut off.

To check for leaks we recommend a positive pressure check with a pressure gauge. A drop in pressure with Use a fully charged battery or 12 volt DC converter all faucets off will indicate a leak in the system. Correct all leaks no matter how small.

### Trouble Shooting

by loose pump head screws.

Motor does not operate-Is the battery charge too place a lamp bulb near the pump to thaw.

If water flows the problem is further on in the system.

ting into the lines. Check hose and clamps on the input the casting. side of the pump. Restart and allow air to clear from the lines and hot water tank.

and off in a rhythmic interval.

Abnormal cycling-If the pump cycles on and off handle of a screwdriver. when all faucets are closed, something is wrong. Most matter how small. Also check the city water input.

If no leak can be detected, shut off the pump. Remove the output line. Insert a cap or plug in the open Any or all of the following problems can be caused end. You can make a plug from a barb fitting with a cap tightly screwed on the threads.

If a threaded fitting, use a cap or plug. Either waylow? Are the wires disconnected, Is the switch in the "on" there must be no leak. Turn the pump switch on. The position? Is the fuse good? Is the pump head frozen? If so, pump should come on, run a few seconds and shut off. If the pump remains off the problem is not the pump. The Pump runs but water does not appear-Is there problem is in the system. If however, the pump goes on water in the tank? Are there kinks in the hose? Is air and off there may be a problem in the pump. There may leaking into the inlet hose or fittings? Is the inlet line be an internal pump leak which allows water to escape clogged? To check, remove the outlet hose and try again. from the high pressure area back into the low pressure inlet area causing the pump to cycle. This may be caused Motor runs but water sputters-Indicates air get- by a valve held open by a foreign particle or by a crack in

Pump does not shut off-The wall switch may be used for temporary control of the pump. A low battery Pump cycles (rapid on/off)—Cycling of the pump may be the cause. Voltage should be 10\% volts or more to is normal if the flow of water is restricted to less than the the pump. Low voltage may provide energy enough for flow capacity of the pump. For example, a faucet partially the motor to run but not enough for it to reach shut off opened. Under these conditions the pump will cycle on pressure. Also the switch mechanism may be stuck. Try tapping the switch cap on the end of the pump with the

Should you be unable to isolate the problem, contact likely there is a leak somewhere. Check faucets for drip- Shurflo via one of the toll free numbers and request the ping and especially the toilet valve. Correct any leak no name of the nearest Shurflo service centers for professional help.

#### Winterizing Your RV **Water System**

Satisfactory winterizing requires draining the water from the entire water system. Because of the check valve mechanism built into the pump blowing the lines will not remove the water from the pump and tank. For the best follow the four steps below:

 Drain the water tank through the drain on the tank. If the tank has no drain then open a faucet and allow

the pump to pump the tank dry.

2. Now drain the lines by opening the lowest outlet or drain in the system.

3. Remove the outlet hose on the pump. Turn the pump on, allowing the pump to pump out any remaining water . . . about a cupful. A towel or rag can be used to catch this water. Should you wish to blow the lines out with air, apply the air nozzle to the system where the outlet hose has been removed. Be sure all valves are open.

results in removing all the water from your water system, 4. Having removed the water from the system, attach the pump hose now . . . or later. The system is now winterized. NOTE: It is much easier to winterize using the potable antifreeze solutions available.

#### Other Quality Shurflo RV Products



PRESSURE REGULATED WATER ENTRY



**DUAL BATTERY** 



WATER FILTER



WATER PUMP



WATER PUMP

The Name Your Customers Know Best! 12650 WESTMINSTER AVE. SANTA ANA, CA. 92706

# MPORTANT Fill out and return to SHURFLO within 10 days!

Customer's Name		Please print or type		
Address	City	State	Zip	
Dealer's Name			Date Sold	
Address	City	State	Zip	
RV Brand Name		Type (Trailer or	Type (Trailer or Motorhome, etc.)	

#### SAVE THIS WARRANTY

#### LIMITED WARRANTY

Shurflo warrants its pump to be free of defects in workmanship and materials for one year beginning with the purchase date of the coach or in the absence of proof of the purchase date then one year from the date of manufacture as shown on the pump.

#### WARRANTY PROCEDURE

Each and every pump has been operated and tested before being shipped from the Shurflo factory. In the event you feel the pump is not operating correctly we suggest:

You communicate with the Shurflo factory by phone or letter. You will be asked to return the pump to the factory or if more appropriate, to the nearest Shurflo Official Service Center.

Upon inspection, if the pump itself is found to be faulty the pump will be repaired or replaced. During the warranty period there will be no charge for parts or labor used in the repair of the pump. However, we have no control over the location of the pump in the coach, how it is installed, nor its accessibility for repair. There may be a charge for removal and reinstallation of the pump. We are not responsible for such charges.

If you wish to repair the pump yourself you may do so without voiding the warranty provided you use Shurflo parts and assemble the pump correctly

Or, you may send the pump to us for prompt repair. Package it carefully to avoid shipping damage—enclose your name and address, the date of purchase of your coach and the Brand name of the coach—plus Two Dollars for return postage. We will process

the pump and have it on the way back within 48 hours. The above represents our warranty policy. Under no circumstances will we assume nor accept responsibility for unauthorized expenditures.