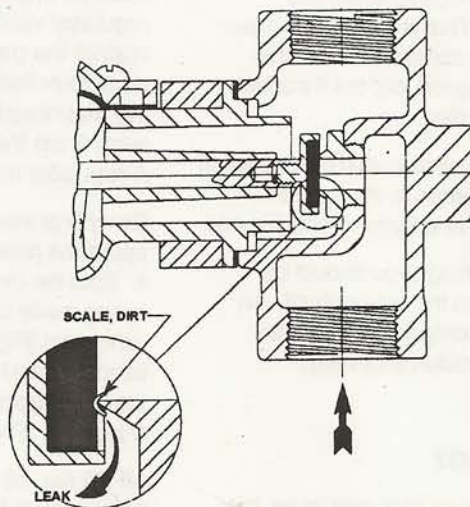


**Figure 2.** Internal relief valve being opened by excessive gas pressure.



**Figure 5.** Gas leakage caused by chips preventing the disc from seating tightly enough against the orifice.