

# Updated Plan – Frame Mods

- 1 - Add C channel frame to rearmost cross member to close of main frame rail
- 2 - Add 1.5 x 2" square steel tubing to the bottom of the frame rails, cross members and outriggers
- 3 - Taper 1.5 x 2" square steel tubing at rear of frame rail to zero starting at rear inside cross member and from inside to outside of outriggers
- 3 - Add outriggers near the rear inside crossmember
- 4 - Add front hold down panel
- 5 - Confirm serviceable condition of hitch
- 6 - Add safety skids under axle
- 7 - Move cross bars for water tanks
- 8 - Add 6" extension for the bumper trunk (total 8")
- 9 - Add reinforcement for tongue A-frame
- 10 - Reinforce axle area and add shock absorber mount
- 11 – Add mounting bracket for black, fresh and gray tanks
- 12 - Add removable reinforcement brackets to support the bottom of the gray and fresh water tanks spanning between cross members
- 12 - Add spare tire holder (or brackets)
- 13 - Add cross bar under front step area
- 14 - Close the C Channel of the main frame rails at front and rear
- 15 - Add mounting bracket for bottom of tank support

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